



Dart Aerospace Ltd.
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RBW895-3101-04-117-11

Job Sheet 199615



14 pcs B.A

Part No: RBW895-3101-04-117-11

Job Qty: 6 pcs

Part Name: Knobs



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW895-3101-04-117 Rev 1 IPP Rev. A 19.08.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	6 pcs		10/14/19	0.00	1.50	Conventional Lathe - 1		N
							Conventional Lathe - 2		
110	QC 2	6 pcs		10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

11/19/10/2



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Container No: S218979



Part: RBW895-3101-04-117-11

Job No: 199615

Serial No/Batch: S218979

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

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DAS
03
9-89DAS
03
9-89

115 Conventional Mill - 1 - B4B 6 10/14/19 0.00 0.60

pcs

Conventional Mill - 1 - B4B

Conventional Mill - 2 - B4B

120 QC 2

6

10/14/19

0.00 0.00

QC 2 - 1

QC 2 - 12

QC 2 - 14

QC 2 - 17

QC 2 - 19

QC 2 - 2

QC 2 - 20

QC 2 - 22

QC 2 - 23

QC 2 - 25

QC 2 - 32

QC 2 - 33

QC 2 - 35

QC 2 - 39

QC 2 - 4

QC 2 - 40

QC 2 - 44

QC 2 - 45

QC 2 - 48

QC 2 - 49

QC 2 - 50

QC 2 - 51

QC 2 - 52

QC 2 - 57

QC 2 - 62

QC 2 - 63

QC 2 - 8

QC 2 - 66

QC 2 - 64

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

130 QC 8

6

10/14/19

0.00 0.00

pcs

140	Packaging 3-1 - Stock - B4B	6	pcs	10/14/19	0.00 0.00	QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
150	QC 21 - SA	6	pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	

OK 19/10/04

OK

21

0.38

OCT 04 2019

Part Op 100 - (Manufacture as per dwg) 1-Machine as per DWG. DWG REV: 1 2-Deburr
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
~~NIA 115~~ - (Manufacture as per dwg) 1-Machine as per DWG. 2-Deburr
~~NIA 120~~ - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

NOTE 0.129" bal will be transferred on 07-09 and 07

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6399K41	Knob	6 (1 ea)	100-Conventional Lathe - 1	(6x) S217480 / S211672 (4x) GA 030

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	6399K41	6	0	0
Part Specifications				
Specifications could not be found.				

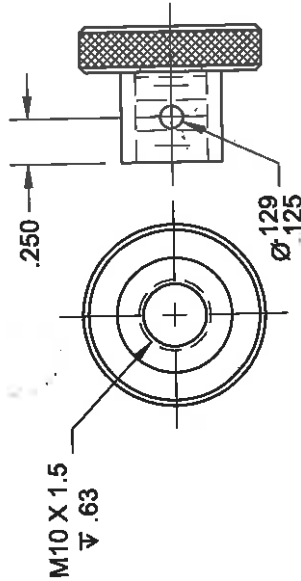
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REVISIONS		DATE	INITIAL	APPROVED
REV	DESCRIPTION			
1	-11 MOVED TO SEPARATE SHEET. CHD DIM WAS Ø.130 IS LIMITS Ø.125-.129.	2/14/14	DPD	GE

SHOP COPY
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WITHOUT NOTICE

WORK ORDER
NO. 199615-1105
190828



-11
KNOB

RED BARN MACHINE

M/R BLADE BLOCKING AND
PROTECTOR TOOL

DWG NO. RBW895-3101-04-117-11 REV 1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON:		APPROVED: <i>[Signature]</i>
DECIMALS		TEXT
FRACTIONS > 1/32		FINISH
ANGLES ± .5°		SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		USED ON MODEL AW109, AW119
2. DIMENSIONAL UNITS APPLY AFTER PLATING		
SCALE 1:1	DATE 3-4-10	SHEET 8 of 9

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QSI042)						
Description Work Order Deviation		Disposition								
		Completed By								
		Lead hand / Supervisor								
		QC / QA Coordinator								
Root Cause		FAULT CATEGORY								
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong						
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance						
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing						
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish						
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing						
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread						
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up							
Human Factors	Other/Details:									